



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2583
Job Sheet 171493



Part No: D2583

Job Qty: 40 ea

Part Name: Latch Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/2/18

Job Tracking No:

Due Date: 2/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP: C 00.11.01 Removed P/O for Powder Coat- in house process DM IPP: D

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		2/8/18	0.00	0.00	Start Up Waterjet		DL 18/02/02
100	Waterjet	40 pcs		2/8/18	0.00	1.01	Waterjet1		DL 18/02/02
120	QC	40 pcs		2/8/18	0.00	0.00	QC8		38
130	Brake NC	40 pcs		2/8/18	0.01	1.24	Brake NC 1		9-BBASS
140	QC	40 pcs		2/8/18	0.00	0.00	QC5		38
150	HandFinish	40 pcs		2/8/18	0.00	0.66	HandFinish1		18-02-15 SA
160	Powdercoat	40 pcs		2/9/18	0.00	0.49	Powdercoat1		BR 18.5.20.
170	QC	40 pcs		2/9/18	0.00	0.00	QC3		38
180	Packaging	40 pcs		2/9/18	0.00	0.00	Packaging3		5+48/ DAS 21 9-80
190	QC21-SA	40 Ea		2/9/18	0.00	0.00	QC21		6 FEB 20 2018

Part Op 100 - 1-Cut as per Dwg D2583

Descriptions: 130 - Deburr Form on CNC Brake as per Dwg D2583

160 - START TIME: 8:45 O.V.T. 8:00 FINISH: 9:15.

M136467

DAS 21 9-80
FEB 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	4.6760 sf (.1169 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M5052H32S.040	5	43	0

DART
AEROSPACE
S038471

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Latch Bracket

PART NO: D2583
Original Serial #: S038471
Revision:
Operation: Start up Operation
Change No:

02/02/18 Job No: 171493
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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Latch Bracket	3.380inches ± 0.010	3.390 3.370		
2	Latch Bracket	0.907inches ± 0.010	0.917 0.897		
3	Latch Bracket	1.725inches ± 0.010	1.735 1.715		
4	Latch Bracket	0.125inches ± 0.010	0.135 0.115		
5	Latch Bracket	0.980inches ± 0.010	0.990 0.970		

Plex 2/2/18 7:41 AM dart.lacelle.linda